



ISSUED FOR APPROVAL

Material for ONE assembly Mk. R637		Total of 1 required			
Item	Material	Grade	No.	Length	Weight
M868	CHS610*12.7	C350	1	9428	1751.6
M1259	CHS355.6*10.0	C350	1	1870	180.0
M1260	CHS355.6*10.0	C350	1	2401	205.4
p2379	PLT32*950	250	1	950	174.6
p2439	PLT50*850	250	1	850	220.9
p2443	PLT25*540	250	1	500	84.8
p2444	PLT25*540	250	1	700	74.2
p2784	FL16*50	350	1	717	5.0
p2785	PLT6*162	350	1	332	2.3
p2786	FL12*300	250	8	170	3.7

1 Required as Drawn Marked R637

3 Coats System

GRID LOCATION
R637 3-4/C-B

REV	DATE	DESCRIPTION
3	12/07/2013	Release for Approval. Was marked R637
2	09/05/2013	ISSUED FOR APPROVAL
1	07/03/2013	ISSUED FOR APPROVAL
0	16/11/2012	ISSUED FOR APPROVAL

3 Coats System

WELD NOTES
 - ALL SHOP SPICE TO BE BUTT WELD UNO.
 - BUTT WELD NOT REED. FOR SEAL PLATES UNO.
 - ALL MITRE CUT CORNER TO BE BUTT WELD UNO.

GENERAL NOTES
 - ALL BOLTS TO BE M20 8.8S GALV. UNO.
 - ALL WELDS TO BE 6mm CPW UNO.
 - ALL HOLES TO BE 22 DIA HOLES UNO.
 - ALL HOLES NOT DIMENSION TO LOCATED CENTRAL TO MEMBER UNO.
 - ALL WORKMANSHIP AND MATERIALS SHALL BE IN ACCORDANCE WITH AS4100

CLIENT
 Nepean Engineering
 23 Graham Hill Road Narellan 2567
 Ph: 02 4646 1511 Fax: 02 4648 9565

linea
 451 2 9896 9855
 451 2 9896 9877
 Line 13 Shodor Road
 Prospect NSW 2148
 www.linea.com.au

PROJECT
 UTS Broadway Building 11
 ULTIMO
 Wind Turbine
 Wind Turbine

Job No.	Checked	Date
226	linea	12/07/2013
Dwg. No.	Rev.	
NEP-S-SPD-R637	3	