Zinc bromide Safety Handbook





INTRODUCTION

ICL INDUSTRIAL PRODUCTS (ICL-IP)

ICL Industrial Products is the industrial chemicals arm of ICL, a major chemical company active in the global markets of performance and specialty chemicals, fertilizers and metallurgy.

ICL Industrial Products produces and markets bromine and bromine based products, magnesia products, phosphorus products and chlorinebased salts. ICL-IP is divided into 6 business units: Flame Retardants (FR); Brominated Industrial Products (BIP); Biocides (BIO); Magnesia Products (MGP); Dead Sea Salts (DSS) and IMI Research Laboratories.

ICL-IP draws on the vast resources of the Dead Sea, one of the world's largest and most concentrated sources of bromine, magnesium and potassium salts.

ICL-IP services a wide range of industries such as plastics and polymers, intermediates for the pharmaceutical, agrochemical and cosmetics industries, oil completion chemicals, soil and space fumigation, flame retardants, paints and dyes, photographic materials, pesticides, food additives, and water treatment chemicals.

GLOBAL PRESENCE

ICL-IP's main manufacturing facilities are located in Israel, Holland, Germany, the U.S.A. and China. ICL-IP serves hundreds of customers worldwide through a global network of dedicated sales and marketing offices located in the commercial centers of the Far East, Europe and the U.S.A. The company is the largest producer of bromine containing derivatives in China, and is back-integrated into bromine production.

ICL-IP's customers are fully supported by an integrated supply chain which includes global logistics centers and a large fleet of unique transportation vessels especially designed for the shipment of bromine.

RESPONSIBLE CARE

ICL- Industrial Products (ICL-IP) is a member of the World Chemical Industry's Responsible Care program through the MAI (Manufacturers Association of Israel).

Through this program, ICL-IP is committed to responsibly manage the manufacture, distribution, use and disposal of chemicals in a safe, secure and environmentally responsible manner.

To achieve this, ICL-IP will regularly assess, continually improve and responsibly manage health, safety and environmental risks associated with products, processes and services throughout their life-cycles.

GLOSSARY OF COMMONLY USED ABBREVIATIONS

ADR	European Agreement concerning the Inter		
AISI	American Iron and Steel Institute (USA		
ANSI	American National Standards Institute		
ASTM	American Society for Testing and Mate		
CAS	Chemical Abstract Service		
CERCLA	Comprehensive Environmental Respor		
CFR	Code of Federal Regulations (USA)		
CHEMTREC	Chemical Transportation Emergency C		
DIN	Deutsches Institut für Normung (Germ		
DOT	Department of Transportation (USA)		
DSL	Domestic Substance List (Canada)		
EAC	Emergency Action Code (UK)		
EINECS	European Inventory of Existing Comme		
EMS	Emergency Schedule (IMO)		
EPA	Environmental Protection Agency (USA		
EC	European Commission		
EU	European Union		
FM	Factory Mutual System (US)		
FRP	Fiberglass Reinforced Plastic		
HDPE	High Density Polyethylene		
ΙΑΤΑ	International Air Transport Association		
ICAO	International Civil Aviation Organization		
ICL	Israel Chemicals Limited		
IMDGC	International Maritime Dangerous Goo		
ІМО	International Maritime Organization		
MSDS	Material Safety Data Sheet		
NIOSH	National Institute of Occupational Safe		
OSHA	Occupational Safety and Health Admir		
PE	Polyethylene		
PPE	Personal Protection Equipment		
PTFE	Polytetrafluoroethylene		
RQ	Reportable Quantity		
SARA	Superfund Amendments and Reautho		
TSCA	Toxic Substances Control Act (USA)		
UN	United Nations		

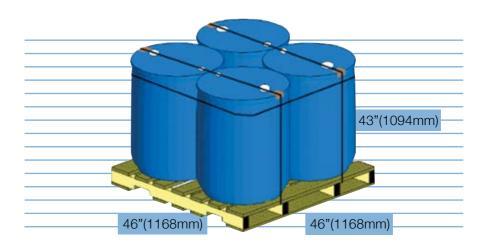
rnational Carriage of Dangerous Goods by Road (Europe)
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1. PRODUCT DESCRIPTION

2. PACKAGING SPECIFICATIONS

Products marketed in steel PE drums: 205 Liter: Zinc bromide Solution

Nominal volume	205 Liter
Product	73-77% Zinc
Color	Blue
Dimensions (cm)	59 x 88 dia.
Closure type	2"x 2" dia. bu
Tare wt. type 1 unit (kg)	24.5
Net wt. for 1 unit (kg)	400
No. of units per pallet	4
Tare wt. per pallet (kg)	120
Net wt. per pallet (kg)	1,600



1.1 Zinc bromide PRODUCTS

Zinc bromide solution (UN 1760) is commonly supplied in liquid form as the following products: Zinc bromide, 73-77 (wt) % solution in water

1.2 IDENTIFICATION

Chemical Abstract Service (CAS) number:	7699-45-8	
Empirical Formula:	ZnBr ₂ in water	
Synonyms:	Zinc dibromide solution in water	
Chemical Family:	Inorganic Bromide	
Appearance:	Clear Colorless Viscous liquid, Irritating, Causes burns	

1.3 PHYSICAL PROPERTIES

Boiling Point: 136 °C (250 °F) Freezing Point: ca -8 °C (18 °F) Decomposition Temperature: 690 °C (1274 °F) (ZnBr₂ 100%) Hazardous decomposition products: Hydrogen bromide and bromine Molecular Weight: 225 Vapor pressure: 5.2 mm Hg (25 °C) Solubility in Water: Soluble Solubility in other solvents: Ethanol Specific gravity: 2.3 - 2.5 Reactivity (materials to avoid): Metallic sodium and potassium and strong oxidants

2. PACKAGING SPECIFICATIONS

2.1 STEEL PE DRUMS (205 LITER)

Steel composite drum with an inner lining of HDPE (UN type 6HA1 - Plastic Receptacle in Steel Drum, Non-Removable Head).

The drum plugs or bungs are made of polypropylene with an approved sealing gasket. The drums are loaded on pallets and banded together with polypropylene bands.

The palletized drums are stacked in the container in a manner which prevents any movement of the contents during handling of the container.

These drums are especially designed for their corrosion resistance, strength, tightness of closure and ease in emptying.

NOTE: These drums are to be used only for Zinc bromide . Drums should be kept tightly closed except when being emptied.

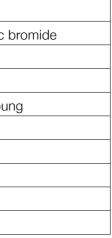




The drums are tied circumferentially with plastic bands in addition to vertical strapping.

CONTAINERIZATION INSTRUCTIONS

The maximum number of pallets within a container varies depending on destination of the shipment and in view of the maximum permissible loads allowed in certain countries (USA for example). The maximum permissible weight of the container (M.G.W.) and the tare weight are checked prior to containerization.



Industrial 3 For Australia & NZ Mechan (http:////111 3 Packing group: II Classification code: 1 Hazard code: 80 :01 ALL AND A 11.7517 For Axia - Pacific: ALERT SGS SOLUTION zinc bromide) IECS: 231-718-4 , N.O.S. (contains z **EINECS** BROMIDE liquid, ã EMERGENCY CONTAC ONL skin er shipping name: LOI INDUSTRIAL USE (Causes skin burns. May cause effergic s May be harmful if se CAS NO: 7699-45-8 ZINC

2. PACKAGING SPECIFICATIONS

2.2 PRODUCT LABEL FOR ZINC BROMIDE SOLUTION

3. LOGISTICS / SUPPLY CHAIN:

Zinc bromide solution is shipped to the USA in bulk shipments or standard 20 foot containers. to one of our storage depots located at strategic locations

3.1 PACKAGING AND TRANSPORTATION INFORMATION

UN No. 1760

US Department of Transportation (DOT) Proper shipping name: Corrosive Liquid, n.o.s. (contains Zinc bromide) Class: 8 - Corrosives Label: CORROSIVE (8) Marking: MARINE POLLUTANT Packing Group: II Emergency Response Guidebook 2012 - Guide number: 154 RQ - 454 kg (1000 lbs) of Zinc bromide

International Maritime Dangerous Goods Code (IMDGC) IMO Proper shipping name: Corrosive Liquid, n.o.s. (contains Zinc bromide) Class: 8 - Corrosives Label: CORROSIVE (8) Marking: MARINE POLLUTANT Packing Group: II The EMS (Emergency Schedule) in the IMDGC Supplement as follows: Fire Schedule "F-A" Spillage Schedule "S-B"

ICAO/IATA Proper shipping name: Corrosive Liquid, n.o.s. (contains Zinc bromide)

Hazard Label (s): Corrosive Class: 8 Packing group: II Marking: Environmentally hazardous substance Can be transported by air but quantities are limited to 1 liter on passenger aircraft and 30 liters on cargo aircraft

3. LOGISTICS / SUPPLY CHAIN:

3.2 DRIVER'S LOADING CHECKLIST

The following is a suggested checklist, based on European Agreement concerning the Carriage of Dangerous Goods by Road (ADR) regulations and good practice. The shipper should also ensure that all local regulations are complied with.

	Yes	No
 Container to be marked clearly in front and rear with the UN No. (1760), Hazard Identification no. 80 and Hazard Placard no. 8, corrosive substances. Vehicles are to be marked on the sides and rear, containers on both sides and at each end. 		
2. Vehicle is equipped with two suitable portable fire extinguishers or equivalent, of at least six and twelve kg capacity, checked within the past year.Do not use dry chemical powder extinguishers on Zinc bromide.		
 3. The following equipment shall be carried on board the transport unit: Wheel chocks Two self-standing warning signs Eye rinsing equipment 		
 4. For each member of the crew: Suitable warning vests Potable lighting apparatus A pair of protective gloves Eye protection (Protective goggles) Emergency escape mask Emergency tools 		
 5. Additional equipment: A shovel A drain seal A collecting container 		

DRIVER'S LOADING CHECKLIST (cont'd)

- 6. Zinc bromide Transport Emergency Card (TREMCAR in certain countries.
- 7. Hazardous transport unit does not consist of mor
- The vehicle is not carrying any materials incompatible at the same time (Explosives, flammables, radio-active peroxides and oxidizing substances, infectious sub bases and metals).
- 9. Zinc bromide will be kept apart from food stuffs
- 10. Shipping papers include
 - •Shipping name: Zinc bromide
 - •UN Identification Number: 1760
 - •Permit to transport Zinc bromide
 - •Quantity being shipped
- •Name and address of the consignor and the consign
- Certificate of approval for the transport unit
- •The driver's training certificate
- 11. All papers concerning the transport of the hazardou in a holder on the inside of the door on the driver's
- 12. Driver has approved route to destination with No alternative routes will be used or unauthori
- 13. Vehicle has a full fuel tank before loading th
- 14. Containers have been fastened with all the twist lo

Yes	No
	Yes

4. USER GUIDE

4.1 SAFE HANDLING GUIDE

THE HAZARDS

Like all chemicals, Zinc bromide can be hazardous to your health if not handled properly.

EFFECTS OF EXPOSURE AND FIRST AID

- Skin contact Zinc bromide solution is corrosive to the skin. May cause skin sensitization. Wash skin with water directing a stream of water under the clothing while it is being removed. Wash skin thoroughly with mild soap and plenty of water for at least 15 minutes. Wash clothing before reuse. Get medical attention immediately.
- · Eye contact Zinc bromide solution is corrosive and severely irritating to the eyes. Hold the eyelids apart, flush eyes promptly with copious amounts of flowing water, for at least 20 minutes. Get medical attention immediately.
- Inhalation Inhalation of Zinc bromide mist or spray can be irritating to the mucous membranes of the nose, mouth and throat. In case of mist inhalation of breathing fumes released from heated material, remove person to fresh air, and keep quiet and warm. Apply artificial respiration if necessary and get medical attention immediately.
- · Ingestion Swallowing Zinc bromide solution May cause severe burns to the mucous membranes of the mouth, esophagus and stomach. Abdominal pain, nausea and vomiting. May cause drowsiness, muscular incoordination and respiratory depression. If swallowed, wash mouth thoroughly with plenty of water. Get medical attention immediately.

PROTECTING YOURSELF

Read and follow the instructions in the MSDS (Material Safety Data Sheet) and always have it available on location. Use the correct Personal Protective Equipment (PPE) The following equipment is necessary for handling Zinc bromide:

- · Eyes Wear chemical splash goggles designed to seal against the skin around both eyes and give protection against splashes from any angle. A full face shield may be used in addition to goggles to protect the face.
- · Body Wear slicker suits in areas where exposure is likely.
- · Hands Wear leak-proof gloves made of natural or synthetic-rubber material. Glove cuffs should be worn inside of slicker suit sleeves to prevent brine from running off sleeves into gloves. Do not use leather gloves.
- Feet Wear leak-proof rubber steel-toe boots. Do not use leather boots.

Respiratory - Use a NIOSH-approved P95 half-mask disposable or reusable particulate mask for mist/aerosol. All respiratory protection equipment should be used within a comprehensive respiratory protection program that meets the requirements of 29 CFR 1910.134 (OSHA Respiratory Protection Standard), or local equivalent.

Practice good skin care

Protection - Before contact with brines apply a barrier cream to areas that are not easily covered by some other form of PPE. Use a barrier cream specifically designed to protect against water-based hazards. Barrier creams should be used in addition to the PPE mentioned above, not as a substitute for it.

4. USER GUIDE

Cleaning - Wash frequently; use hand soap, not harsh industrial cleaners.

Reconditioning - Contact with Zinc bromide and frequent washing of the skin can result in loss of the skin's natural oils and moisture. To prevent dry, chafed, and irritated skin, apply a reconditioning skin lotion after work and as needed.

Safety equipment

Emergency eye washes and showers should be installed and made easily accessible in all areas where Zinc bromide is used. Eye washes and showers should be plainly marked with signs and workers should be trained in their location and proper use.

4.2 GENERAL SITE RECOMMENDATIONS

This guide provides some standard precautions to be taken at an installation. The storage areas can be supplier distribution warehouses, third party distribution houses or user storage areas.

STORAGE FACILITIES

The following is a general guide for choosing and supervising a storage area, especially for storage of quantities of 10 tons or more. Note that all local laws and regulations and codes must be strictly followed; the precautions listed below are in addition to those specified in local codes

If required by local regulations, low curbs or walls, called dikes, about 200 mm high, should enclose the worksite, to protect the area from external flooding and to minimize the dispersal of Zinc bromide. The minimum diked volume should be equivalent to the largest storage tank plus 10%.

The diked area can have a sewer connection if it is provided with a quick closing device, to prevent the entry of Zinc bromide into the sewer system in case of emergency.

Provide an adequate size sump in the diked area for collecting Zinc bromide spills and pumping away collected contaminated rain water or fire fighting water. Drums containing Zinc bromide should be stored at least 1.2 meters (4 feet) from a wall or ceiling. Minimize areas where Zinc bromide liquid can accumulate, such as pits or confined spaces.

SAFETY AND SECURITY MEASURES

Any area where Zinc bromide is used or stored should be enclosed so that unauthorized persons and animals are prevented from entering the area. Adequate lighting should be provided to allow sufficient night surveillance. Provide an adequate supply of clean water for washing and showers. Provide telephone for reporting accidents, made freely available and accessibly located to permit emergency notifications. Emergency equipment cabinets should be installed close to the storage area.

Non freeze safety showers and eyewash fountains should be provided, clearly marked and with unobstructed access. They should be located close to the Zinc bromide storage area.

Provide an alternate supply of clean water.

HANDLING

All management and operating personnel involved in the use or handling of Zinc bromide, should undergo safety training in addition to the specific task training.

Only experienced well-trained operators should be allowed to receive and unload Zinc bromide receptacles.

Any handling of Zinc bromide should be carried out with a high standard of housekeeping and personal hygiene.

Goggles, rubber gauntlets, boots and full body covering clothing should be worn while unloading and handling drums containing Zinc bromide. When the Zinc bromide drums are not in use, the closures should be in place to prevent any accidental spillage. They should be kept dry and tightly closed.

5. EMERGENCY RESPONSE

4.3 HANDLING ZINC BROMIDE PACKAGES

Drums

- Empty drums completely.
- Ensure that drums are kept dry and tightly closed.
- It is recommended to store empty drums in a cool place.
- Before disposing of empty drums, wash them with 10% bicarbonate solution and rinse with water.

4.4 MATERIALS OF CONSTRUCTION GUIDE

STORAGE TANKS

Storage tanks for Zinc bromide should be constructed from AISI 316 Stainless Steel or Carbon Steel protected by an epoxy lining. It is also possible to use FRP (Fibreglass Reinforced Plastic) tanks.

PIPEWORK

Stainless steel or plastic polypropylene piping can be used.

Stainless steel

Piping between 1/2" and 6" should be schedule 10 S, stainless steel seamed, to ASTM A-312-TP-316L. Piping fittings of 1 1/2" and above should be butt welded or flanged forged carbon steel ASTM 150 pound, with stainless steel stub end. Under 1" through 1/2", fittings should be socket welded, 3000 pound rating.

Flange gaskets should be 3 mm thick PTFE sandwich with non-asbestos filler. Ball, plug or diaphragm valves can be used. Hoses should be flexible metal with all wetted parts in 316 L stainless steel, annular corrugated.

Polypropylene

Piping between 20 mm (1/2") and 110 mm (4") diameter should be solid black polypropylene pipe, stress relieved, with plain ends for fusion socket welding connection PN-10, as per DIN 8077. Piping between 160 mm (6") and 315 mm (12") diameters should be according to PN 6, for butt welding connection.

Flanges should have a backing ring fabricated from carbon steel, drilled to ANSI 150 pounds rating, painted with epoxy 240 µ. Flange gaskets should be a PTFE sandwich, 3 mm thick with non-asbestos filler. Teflon lined flanged plug or diaphragm valves are preferred. Hoses should be PTFE with stainless steel braid covering and carbon steel flanges. Screwed fittings are not used

PUMPS

Pumps are usually constructed of 316 stainless steel contact parts

5.1 FACILITY EMERGENCY ACTION PLANNING

USA and CANADA

- OSHA (29 CFR 1910.119n and 29 CFR 1910.120g)
- Emergency Action plans must be established and submitted to state and local authorities for any facility where Threshold Quantities (TQ) of hazardous substances are handled.
- Zinc bromide is Reported in the EPA TSCA Inventory
- SARA 313 This substance is subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 and of 40 CFR372.
- SARA (312,311) Under the provisions of Section 311 of the Clean Water Act, this substance is designated a hazardous substance if discharged in navigable waters. The reportable Quantity (RQ) for notification is 1,000 lb/454 ka

Massachusetts right-to-know list - Listed Pennsylvania right to know list - Listed Waste Classifications CERCLA - Reportable Quantity: 1,000 lbs Canada - Listed in DSL

EUROPE

- EU Reported in EINECS
- EC No. 231-718-4

5. EMERGENCY RESPONSE

5.2 TRANSPORT EMERGENCY RESPONSE

The driver of a vehicle involved in an accident while transporting a hazardous material should immediately leave the vehicle, taking with him the shipping papers, and take reasonable measures to extinguish any small fires. The driver should call for help, and furnish the following information about the hazardous material involved:

- UN number: 1760 (Zinc bromide).
- Hazard Class Placard.
- Hazardous response markings (e.g. EAC Code, NFPA diamond numbers).
- Quantity of hazardous material involved.
- Emergency contact phone number.

The first responder is generally the local fire department, which should act to:

- Protect persons, property and environment.
- Contain the release from a safe distance.
- Do not get involved in stopping the release.
- Ensure that a qualified responder has been called.

The Hazardous Material Specialist is called by the shipper, the first responder or the qualified responder when additional information or procedures are required.

Emergency Response Telephone Number should be clearly identified as "EMERGENCY CONTACT" on labels and shipping papers.

- USA : CHEMTREC 1-800-424-9300 National Response Center 1-800-424-8802
- UK : National Chemical Emergency Center "CHARECHEM 24" 44-1270-502891
- Material Suppliers : ICL-IP Terneuzen, Holland : 31-115-689-000 Clearon, USA 1-304-746-3000 ICL-IP, Beer-Sheva, Israel 972-8-623-0393

5.3 Actions in the event of an accident or emergency

- 1. Apply the braking system, stop the engine and isolate the battery.
- 2. Avoid sources of ignition, in particular, do not smoke or switch on any electrical equipment.
- 3. Inform the emergency services and give as much information about the incident or accident.
- 4. Put on the warning vest and place the self-standing warning signs.
- 5. Keep the transport documents readily available for responders on arrival.
- 6. Do not walk into or touch spilled substances.
- 7. Avoid inhalation of fumes or dust by staying upwind.
- 8. Where appropriate and safe to do so, use the fire extinguishers to put out small fires in the tires, brakes and engine compartments.
- 9. Where appropriate and safe to do so, use on-board equipment to prevent leakages into the aquatic environment or the sewage system.
- 10. Move away from the vicinity of the accident or emergency, advise other persons to move away and follow the advice of the emergency services.
- 11. Remove any contaminated clothing and contaminated equipment for disposal.

5.4 OPERATOR / DRIVER SAFETY TRAINING

The installation management should be aware of the potential dangers of Zinc bromide. Management personnel should undergo training in Zinc bromide specific safety inspections and safety auditing.

Workers involved with Zinc bromide must have special safety training regarding the precautions to observe in accordance with local regulations. This applies to personnel of operations where Zinc bromide is used, stored, filled or unloaded. The safety training for handling Zinc bromide has to include both theoretical classroom courses and practical hands-on and observation exercises, appropriate to the level of likely exposure of the individual worker to Zinc bromide. Records should be kept of each person's participation in initial training and refresher courses.

Subjects to be covered:

- The main types of hazards
- Packaging details
- Labelling and marking to indicate hazards
- Precautions during loading and unloading
- Environmental protection
- First-aid
- Fire-fighting
- Selection and use of personal protection equipment
- Respiratory protection
- Emergency procedures

Refresher training courses should be taken regularly, at least every year, and should include new technical and substance-related developments.

Quality Specification

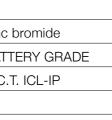
CAS:	7699-45-8 100%;	
Chemical:	0053	
Grade:	041	BAT
Source:	4500	B.C
Commercial Name:	Zinc bromide solution	
Business Unit:	Br Industrial	

Specification

Specification	Value
Specific gravity 20°C	2.3 - 2.5
Zinc bromide (ZnBr ₂)%	73.0 - 77.0
pH of a 1:10 aqueous	5.0 - 6.0
solution	
Heavy metals as Pb ppm	10.0 max
Cadmium ppm	5 max
Appearance	Clear

Packing

Code	Name	Unit	BU	Remarks
0056	STEEL PE DRUM 400 KG	KG	Br Industrial	



ICL - INDUSTRIAL PRODUCTS

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GLOBAL PRESENCE

